

AeroShell Fluid 3

Mineral lubricating oil for general purpose aircraft use

AeroShell Fluid 3 is a general purpose mineral lubricating oil recommended for general lubrication of aircraft parts that require a light oil with good low temperature characteristics and a low freezing point. It is inhibited against oxidation and corrosion. AeroShell Fluid 3 is a relatively low viscosity product with good resistance to evaporation.

DESIGNED TO MEET CHALLENGES

Main Applications

- AeroShell Fluid 3 is recommended for general lubrication of MIL-PRF-7870E aircraft parts that require a light oil, e.g. hinges, pivot joints, • DEF STAN 91-47 (Obsolete) shaft joints, linkage pins and bearings, pulleys, cables, camera mechanisms, radio and radar gear and instruments. AeroShell Fluid 3 is normally applied by means of an oil can or brush. For this reason it is also described as 'an oilcan lubricant'.
- Operating temperature range of AeroShell Fluid 3 is -54°C to +121°C.
- · For high temperature applications where no provision is made for frequent re-lubrication the synthetic oil, AeroShell Fluid 12, should be used in place of the mineral oil, AeroShell Fluid 3; however in this case care should be taken to ensure that there is no incompatibility between AeroShell Fluid 12 and seals, paints etc.

Specifications, Approvals & Recommendations

- NATO Code O-142
- Joint Service Designation OM-12 (Obsolete) For a full listing of equipment approvals and recommendations, please consult your local Shell Technical Helpdesk.

| Properties | | | Method | MIL-PRF-7870E | Typical |
|---|---------------|-------------------|----------------------|---------------|---------|
| Oil type | | | | | Mineral |
| Colour | | | ASTM D1500 | | <0.5 |
| Density | @15ºC | kg/m ³ | ASTM D4052 | | 890 |
| Kinematic Viscosity | @38ºC | mm²/s | ASTM D445 | 10 min | 10 |
| Kinematic Viscosity | @-40°C | mm²/s | ASTM D445 | 4 000 max | <4 000 |
| Flash Point (Cleveland Open Cup) | | °C | ASTM D92 | 130 min | 155 |
| Pour Point | | °C | ASTM D97 | -57 max | <-57 |
| Evaporation Loss | 22h @ 99⁰C | %m | ASTM D972 | 25 max | 19 |
| Total Acid Number | | mg KOH/g | ASTM D664 | Report | 0.68 |
| Low temperature stability 72 hrs | @-54°C | | FED-STD-791- 3458 | Must pass | Passes |
| Corrosion and oxidation stability 168 hrs - metal weight change | @121ºC | | ASTM D4636 | Must pass | Passes |

Typical Physical Characteristics

| Properties | | | Method | MIL-PRF-7870E | Typical |
|--|--------|---------|------------|---------------|---------|
| Corrosion and oxidation stability 168 hrs - viscosity change at 37.8⁰C | @121ºC | % | ASTM D4636 | -5 to +20 max | 10 |
| Corrosion and oxidation stability 168 hrs - acid number change | @121ºC | mgKOH/g | ASTM D4636 | 0.2 max | 0.06 |
| Corrosivity | | | ASTM D6547 | Must pass | Passes |
| Precipitation number | | ml | ASTM D91 | 0 max | Passes |

These characteristics are typical of current production. Whilst future production will conform to Shell's specification, variations in these characteristics may occur.

Health, Safety & Environment

• Health and Safety

AeroShell Fluid 3 is unlikely to present any significant health or safety hazard when properly used in the recommended application and good standards of personal hygiene are maintained.

Avoid contact with skin. Use impervious gloves with used oil. After skin contact, wash immediately with soap and water.

Guidance on Health and Safety is available on the appropriate Safety Data Sheet, which can be obtained from https://www.epc.shell.com

• Protect the Environment

Take used oil to an authorised collection point. Do not discharge into drains, soil or water.

Additional Information

• Advice

Advice on applications not covered here may be obtained from your Shell representative.